

FIG - 1

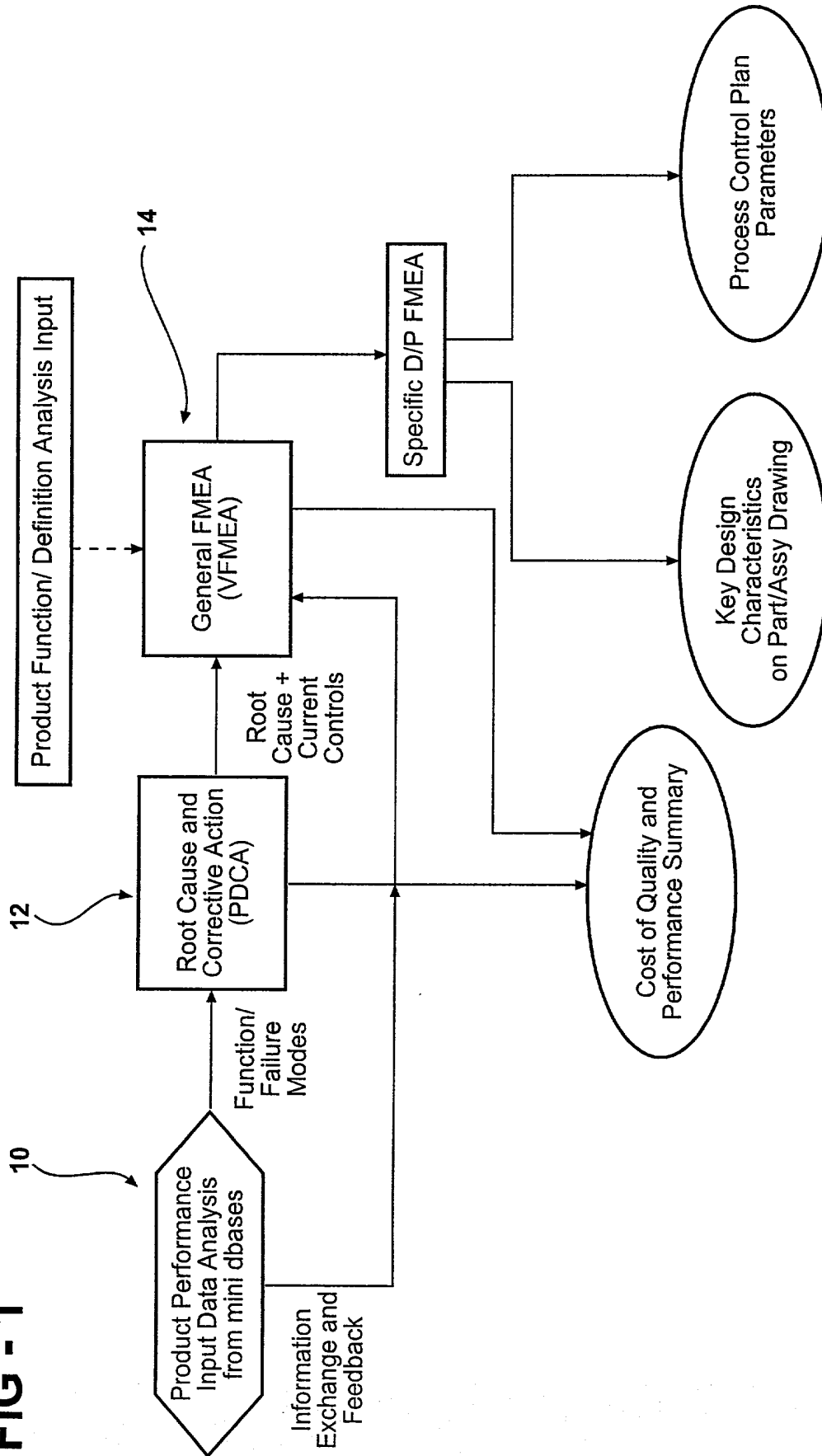
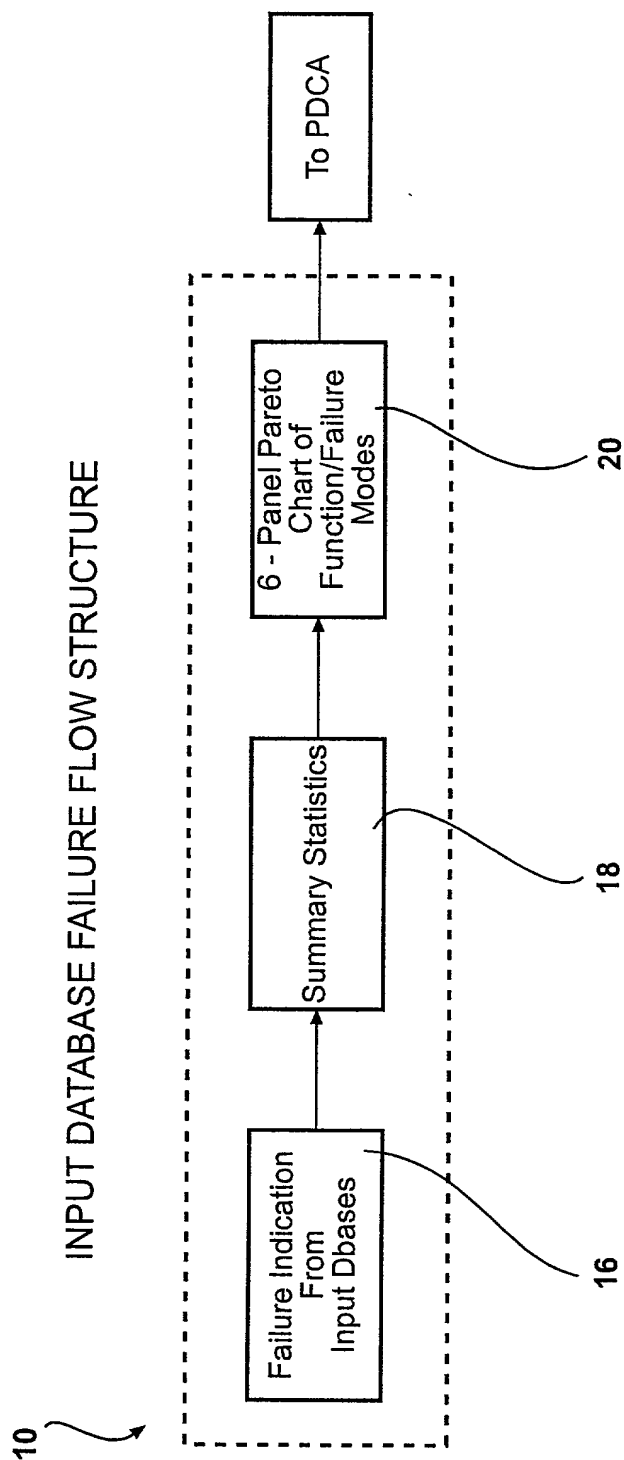


FIG - 2



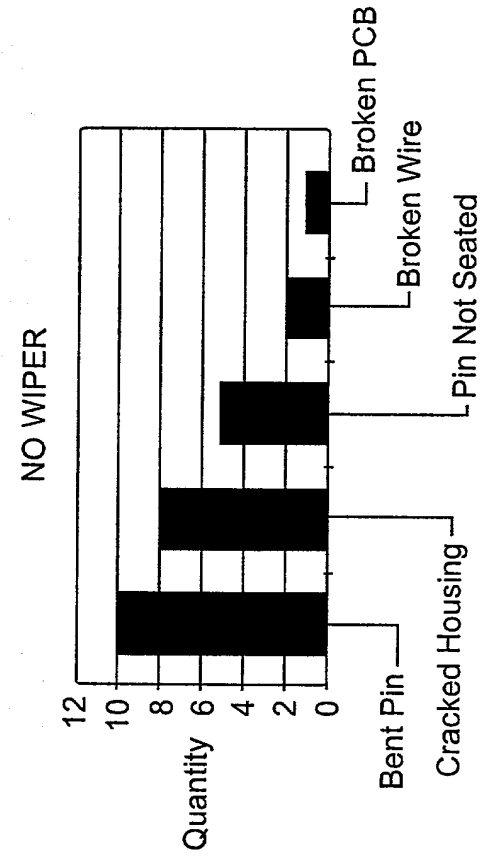


FIG - 3A

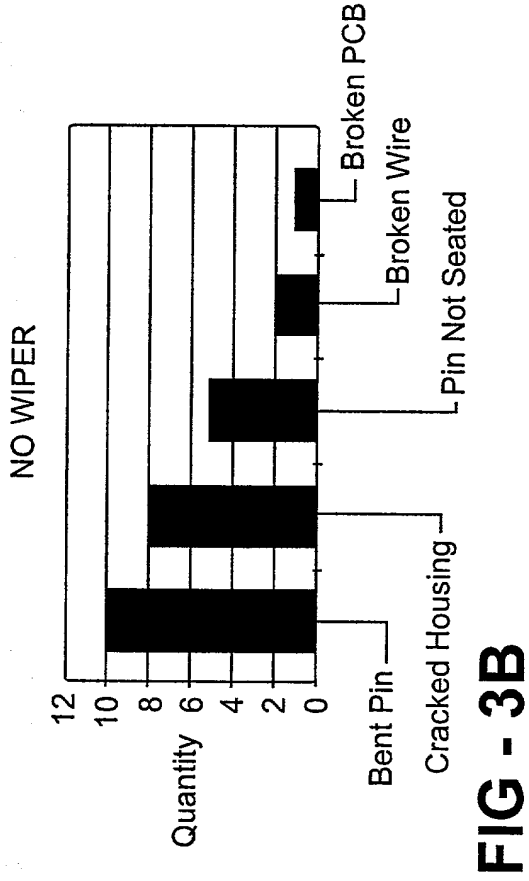


FIG - 3B

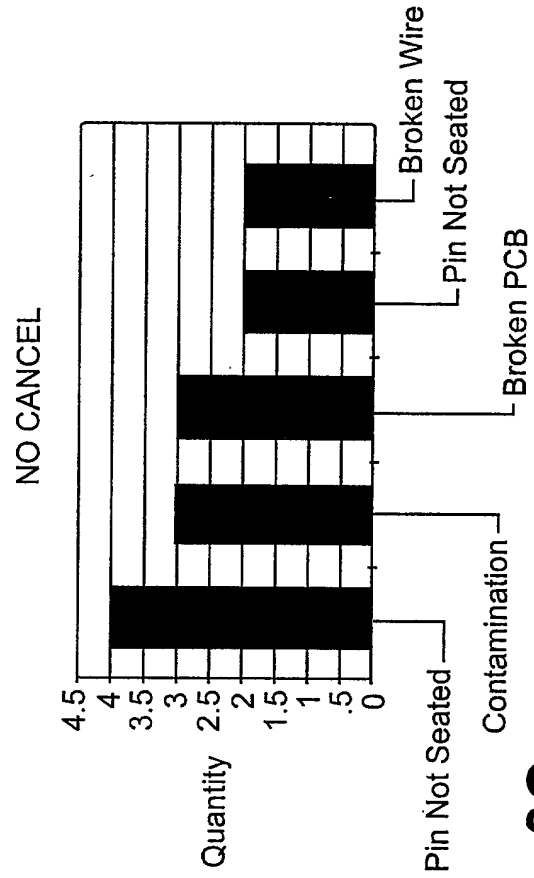


FIG - 3C

NO TURN SIGNAL

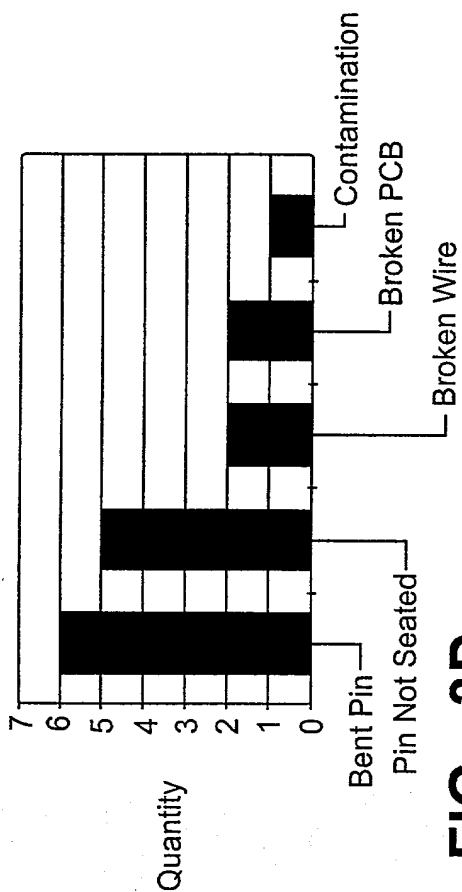


FIG - 3D

INTERMITTENT WIPER

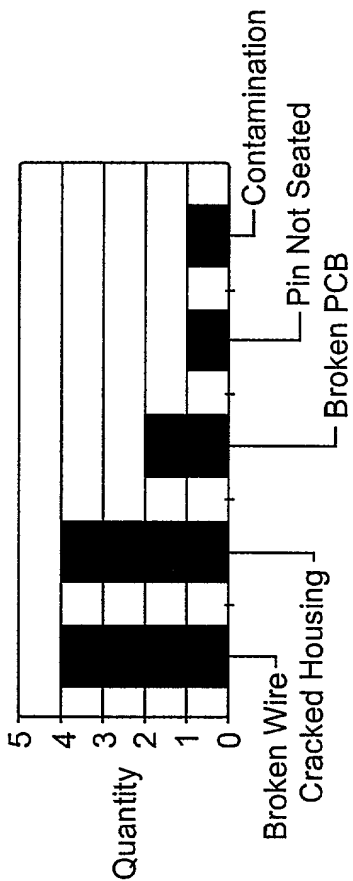


FIG - 3E

ELECTRICAL SHORT

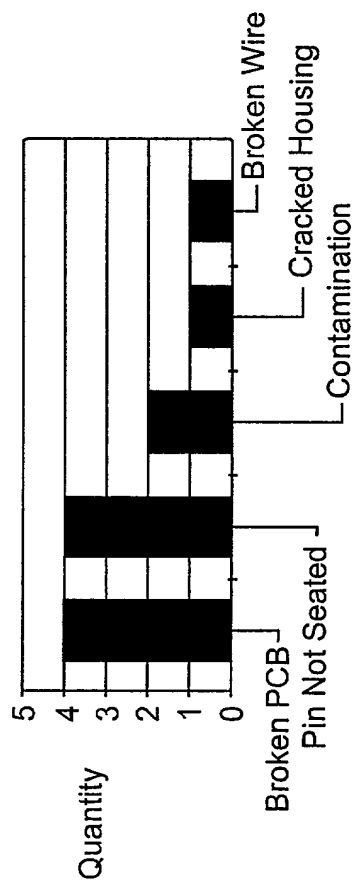


FIG - 3F

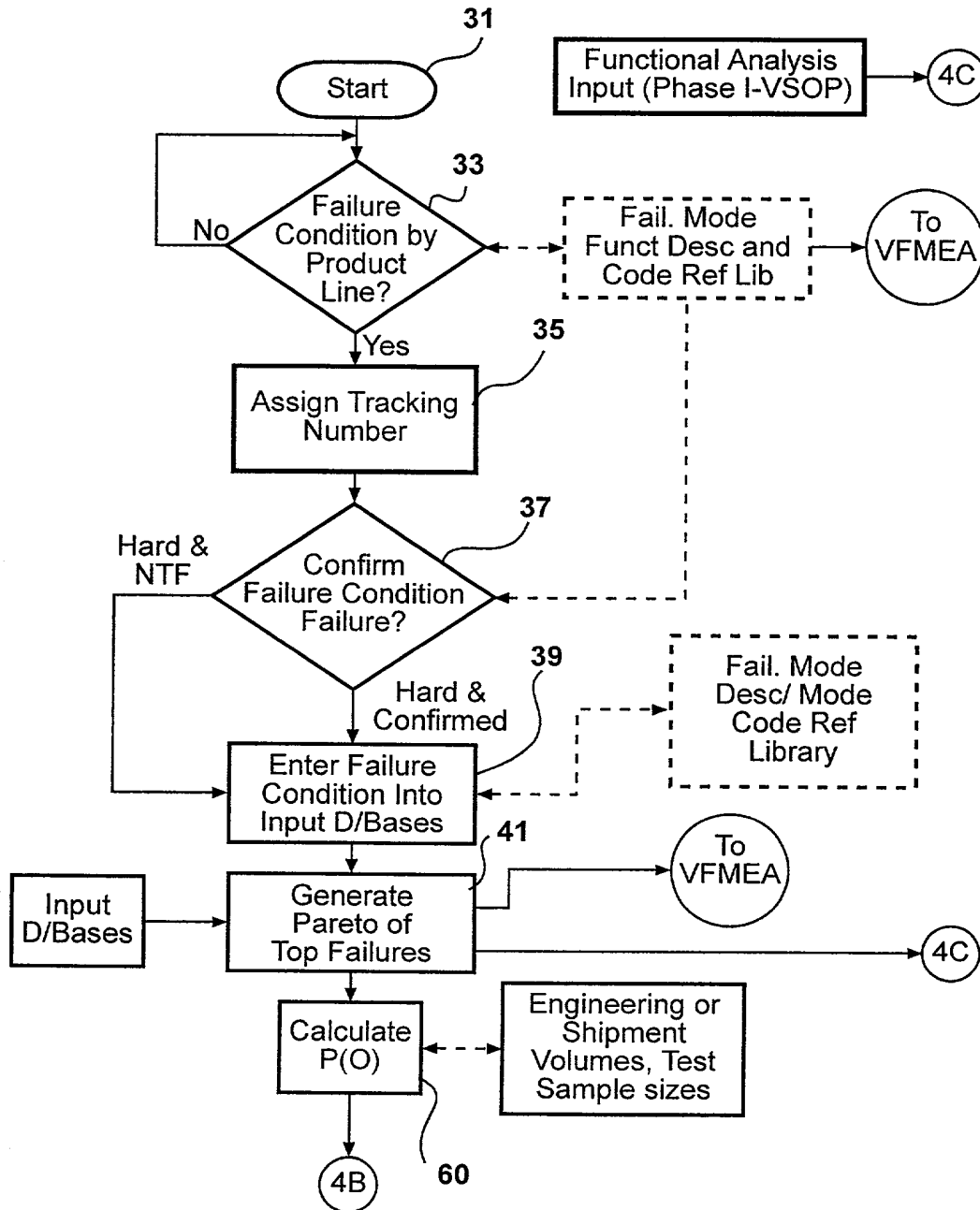


FIG - 4A



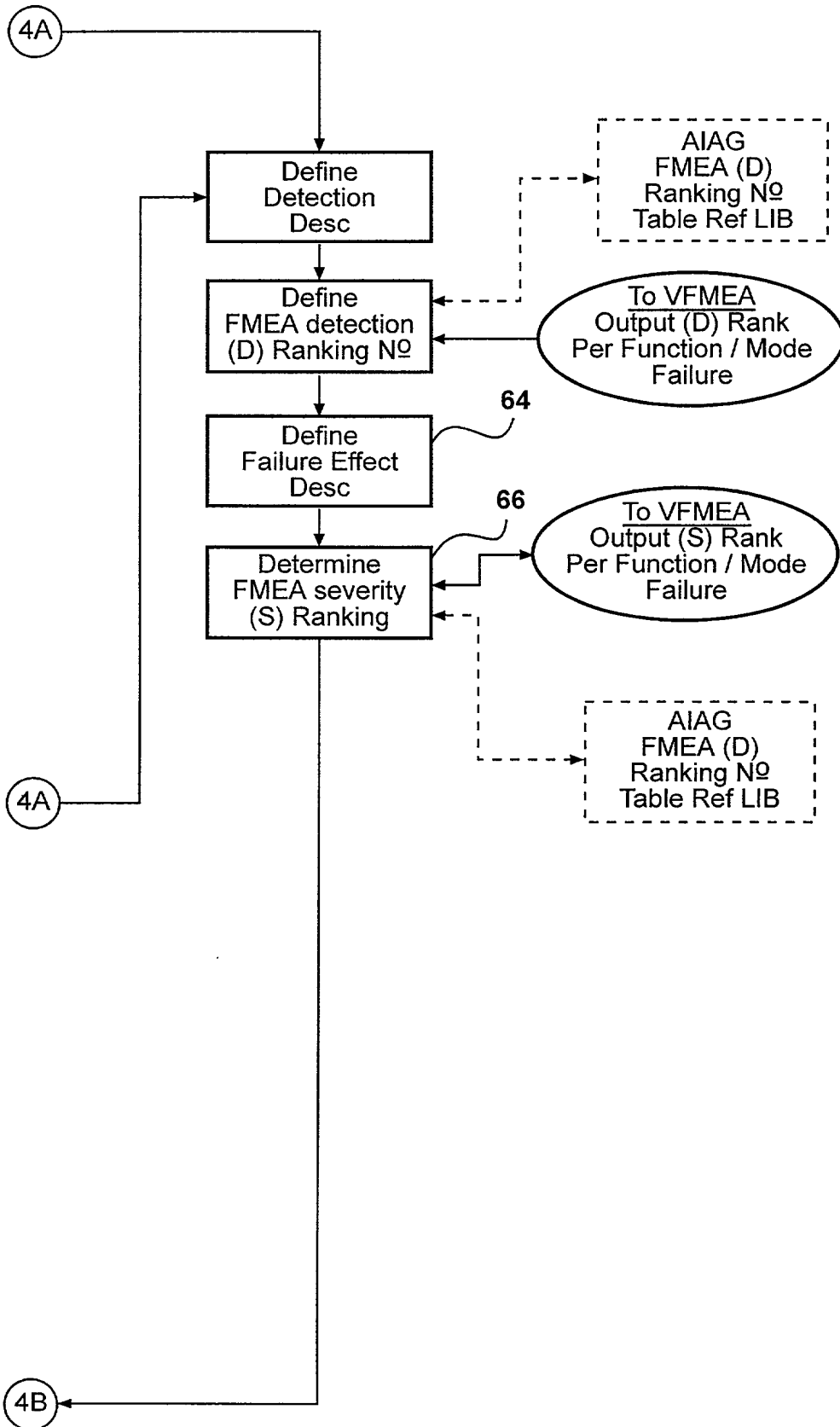


FIG - 4C

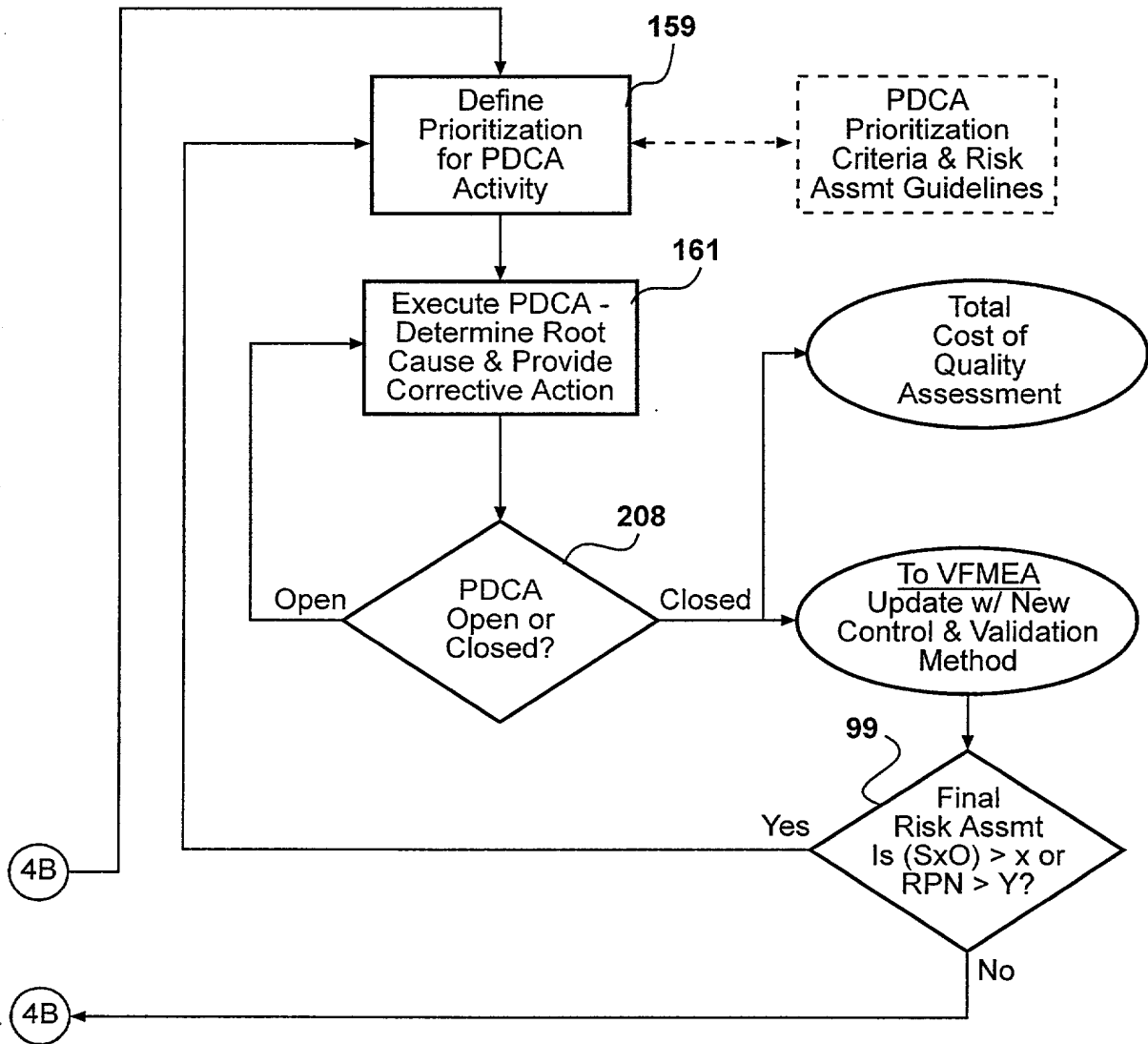


FIG - 4D

VFMEA (Overall Design / Process Risk Assessment) Process

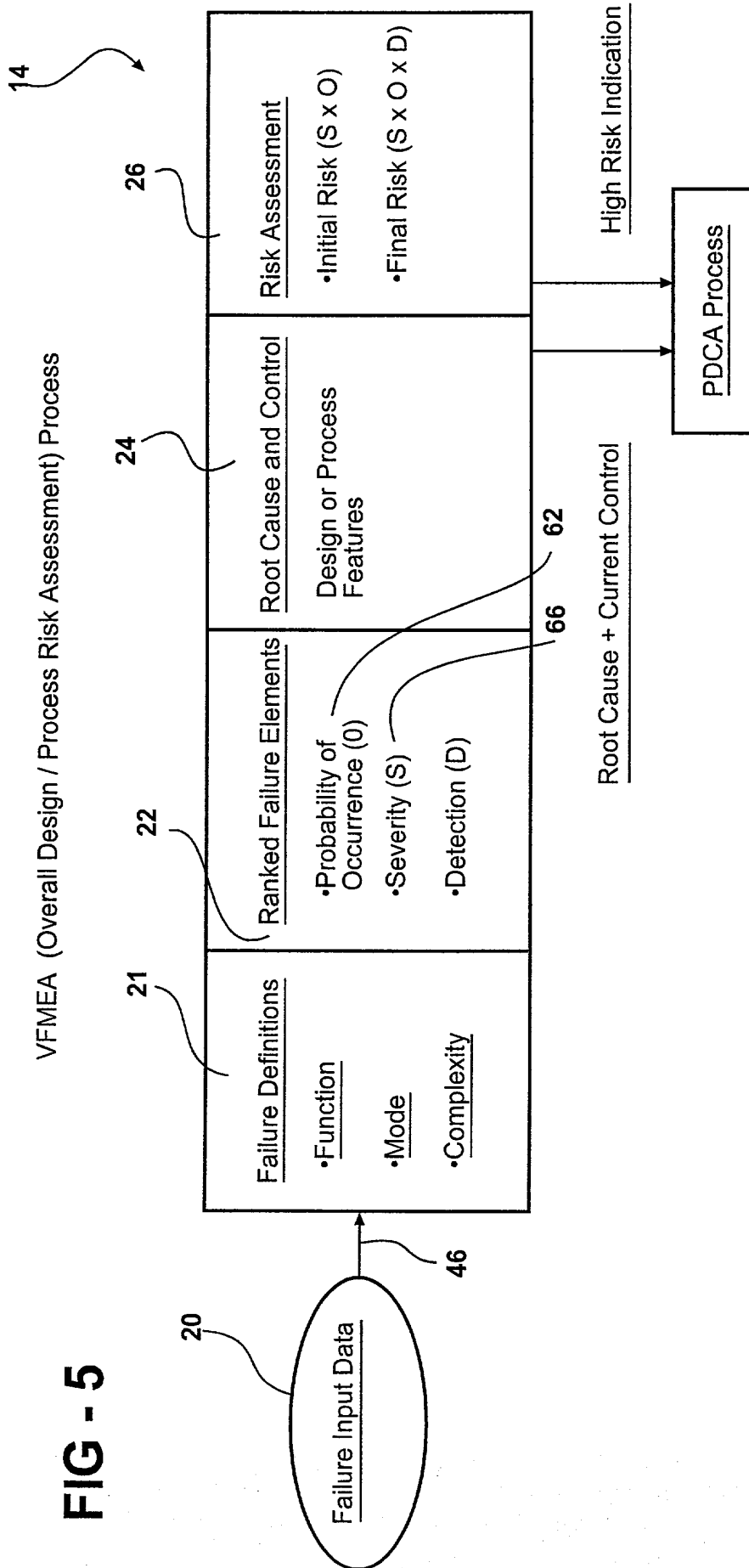


FIG - 6A

VFMEA

28 FUNCTION DESCRIPTION	30 Item #	1	32 Table C	36 Prod Funct Perf Spec Lib
	Function Description	Left Turn Signal		
	34 Code	M3		
	Complexity (# Components Supporting Functions)	8	38 Failure Class A- FMVSS B- MAJOR C- MINOR	
	40 Perf. Spec/ Section # Reference	9.700 / 5.23		
42 Function Classification	A FMVSS - 105			
PROBLEM CONFIRMATION	Func failure Occurs (Y/N)	YES	44	
	Failure Confirmation Status	HC	Table D	
50 FAILURE MODE	Failure Mode Description (Y/N)	Open / Crkt	52	
	Code	E2	Table E	
	Source of Function Fail mode	1C	54	
	Probability of Occurrence Ranking	5	D Table F D Table G	
	64 Failure Effect Description	Loss of Vehicle Turn Signal Capability	62	
	66 Severity Ranking	7	D Table H P Table I	
		6B		

FIG - 6B

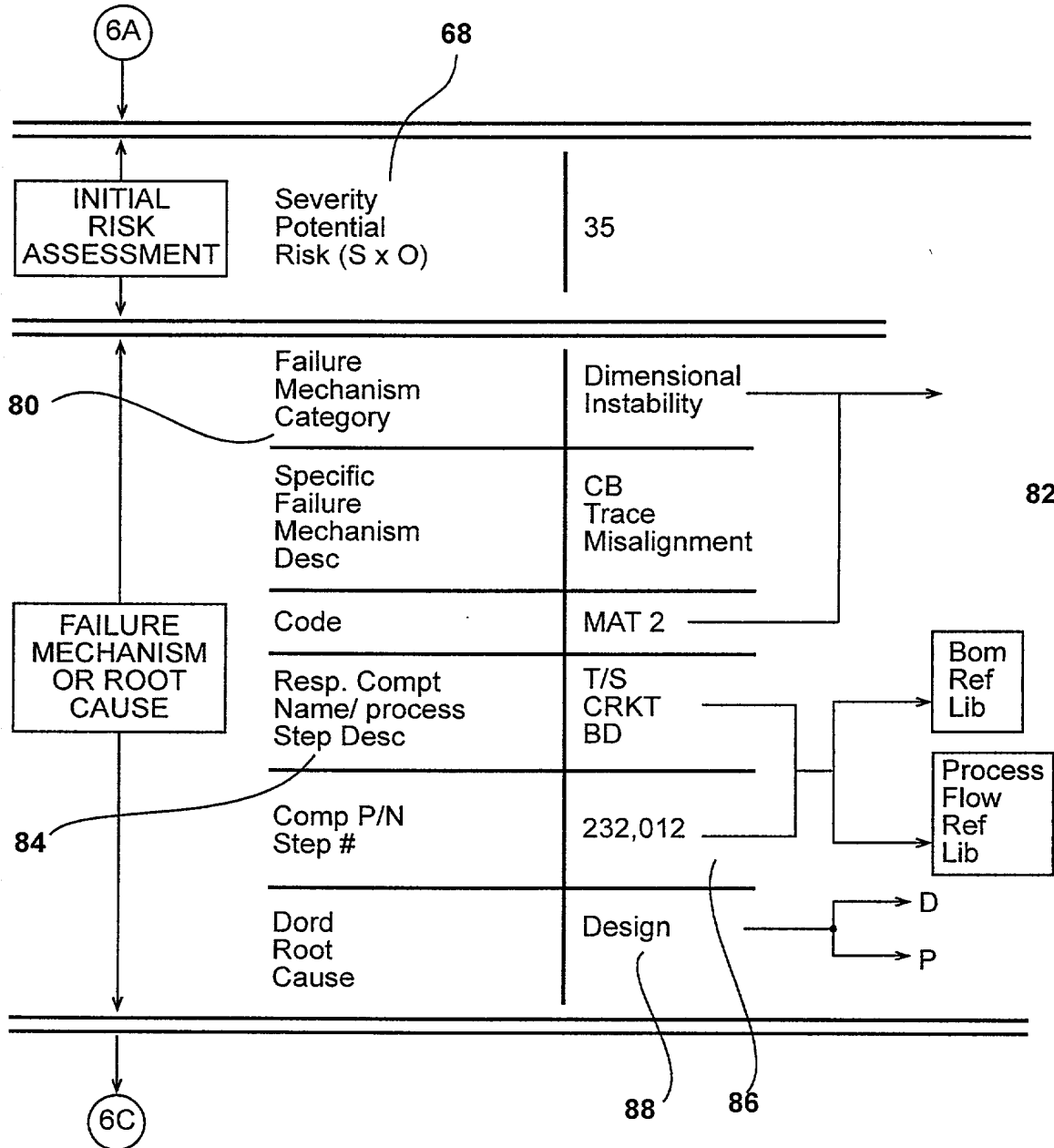


FIG - 6C

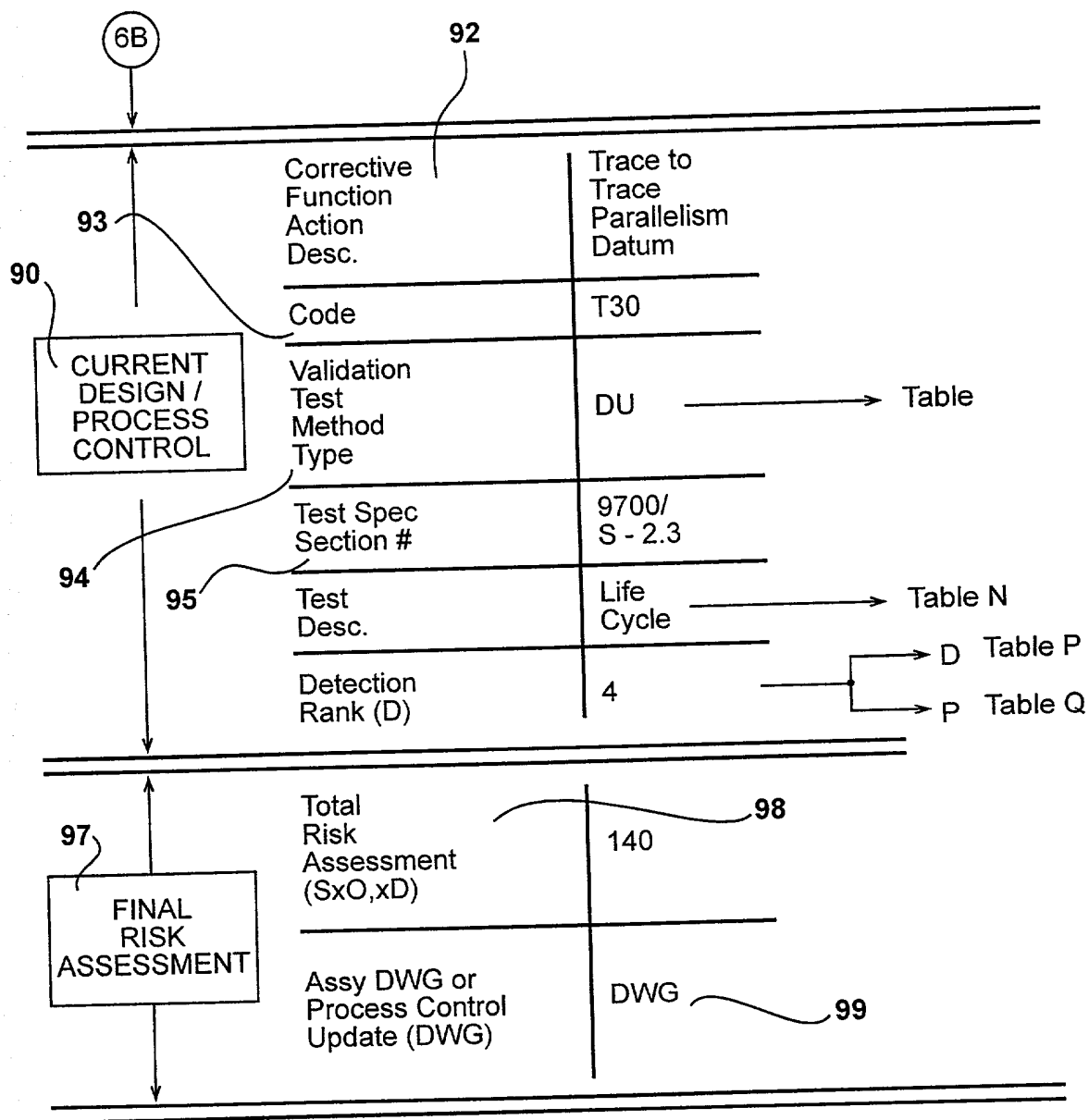


FIG - 7A

BACKGROUND DATA

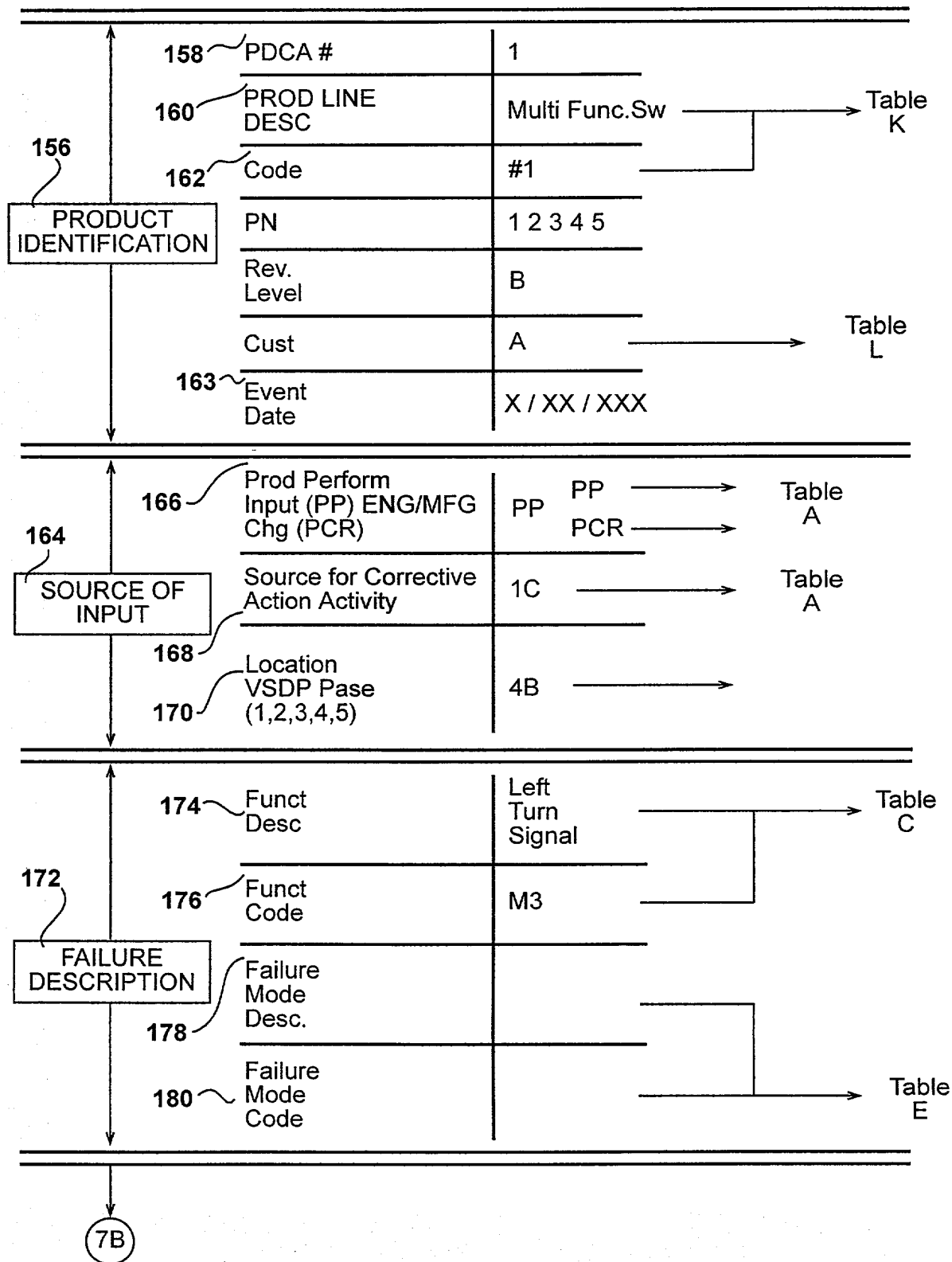


FIG - 7B

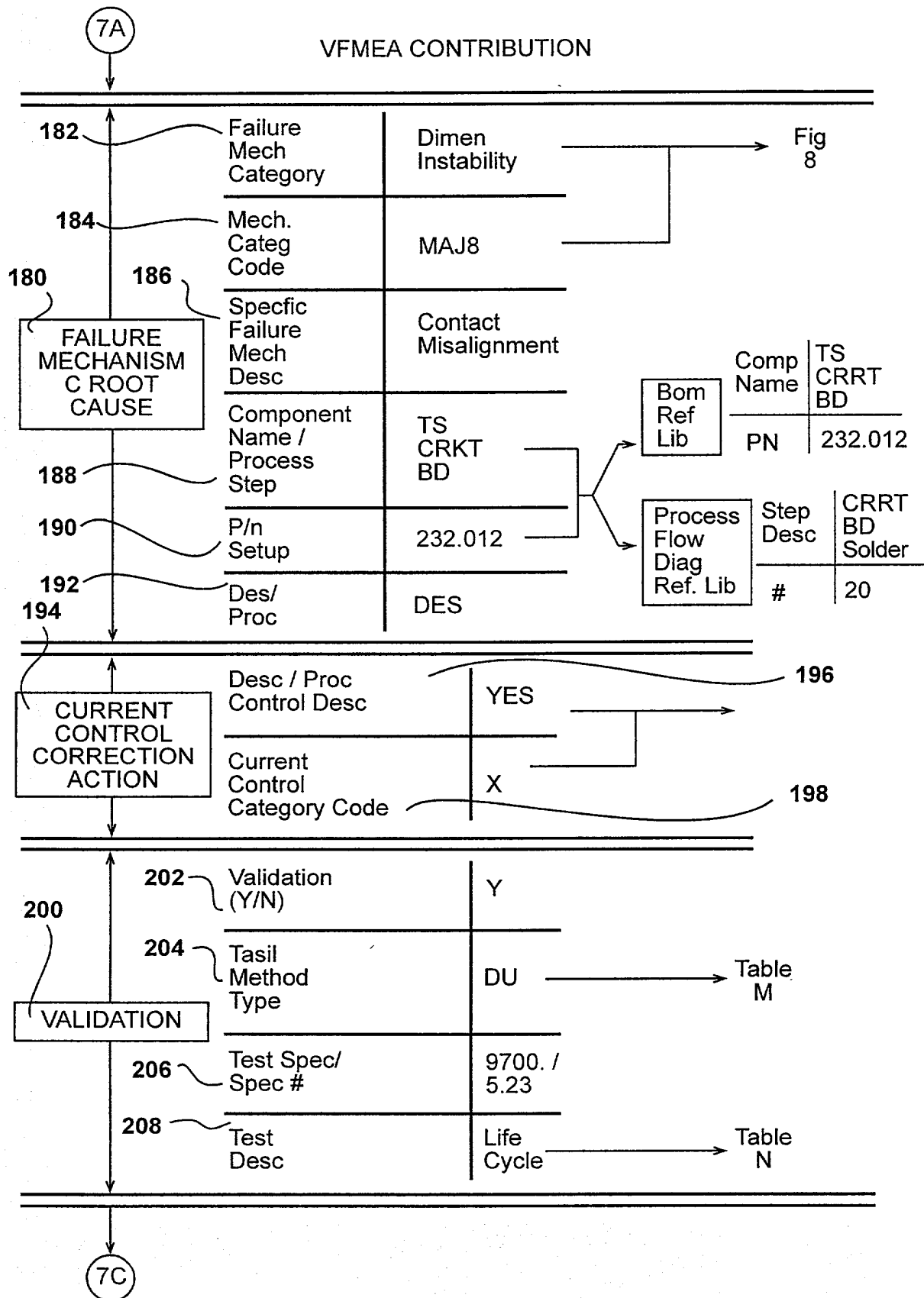


FIG - 7C

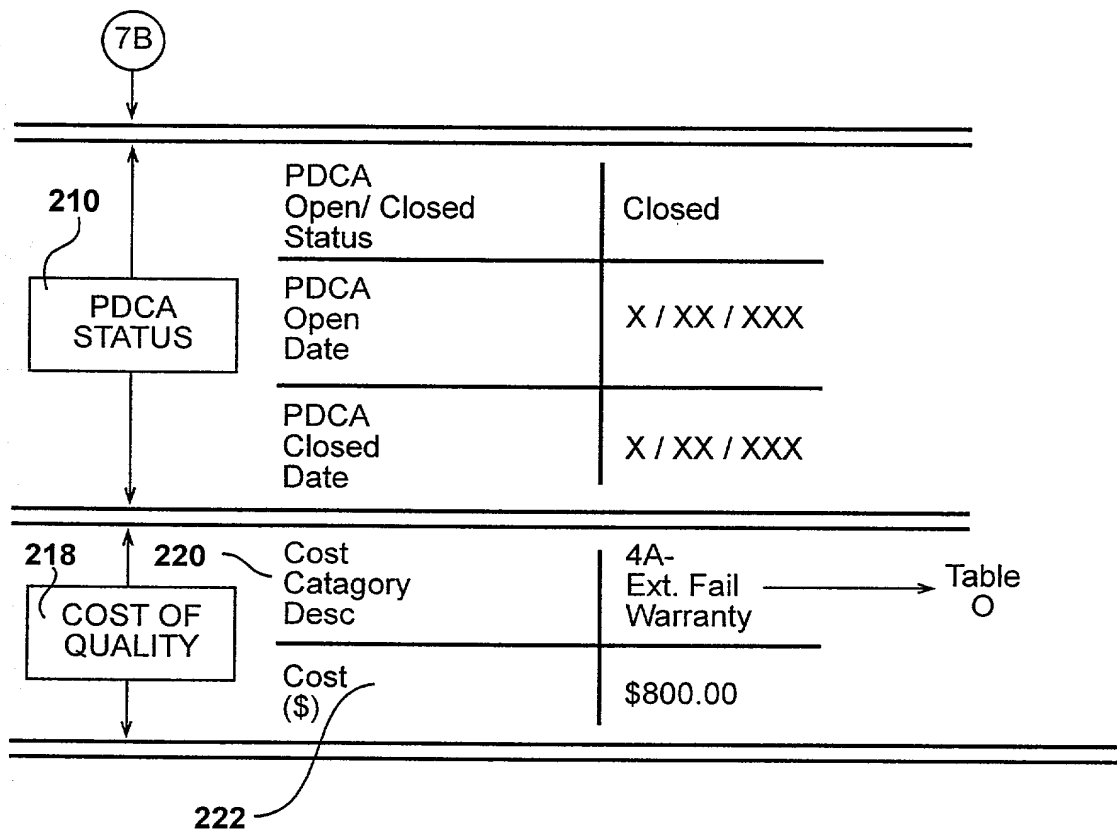


FIG - 8

Design and Process Failure Mechanism Categories

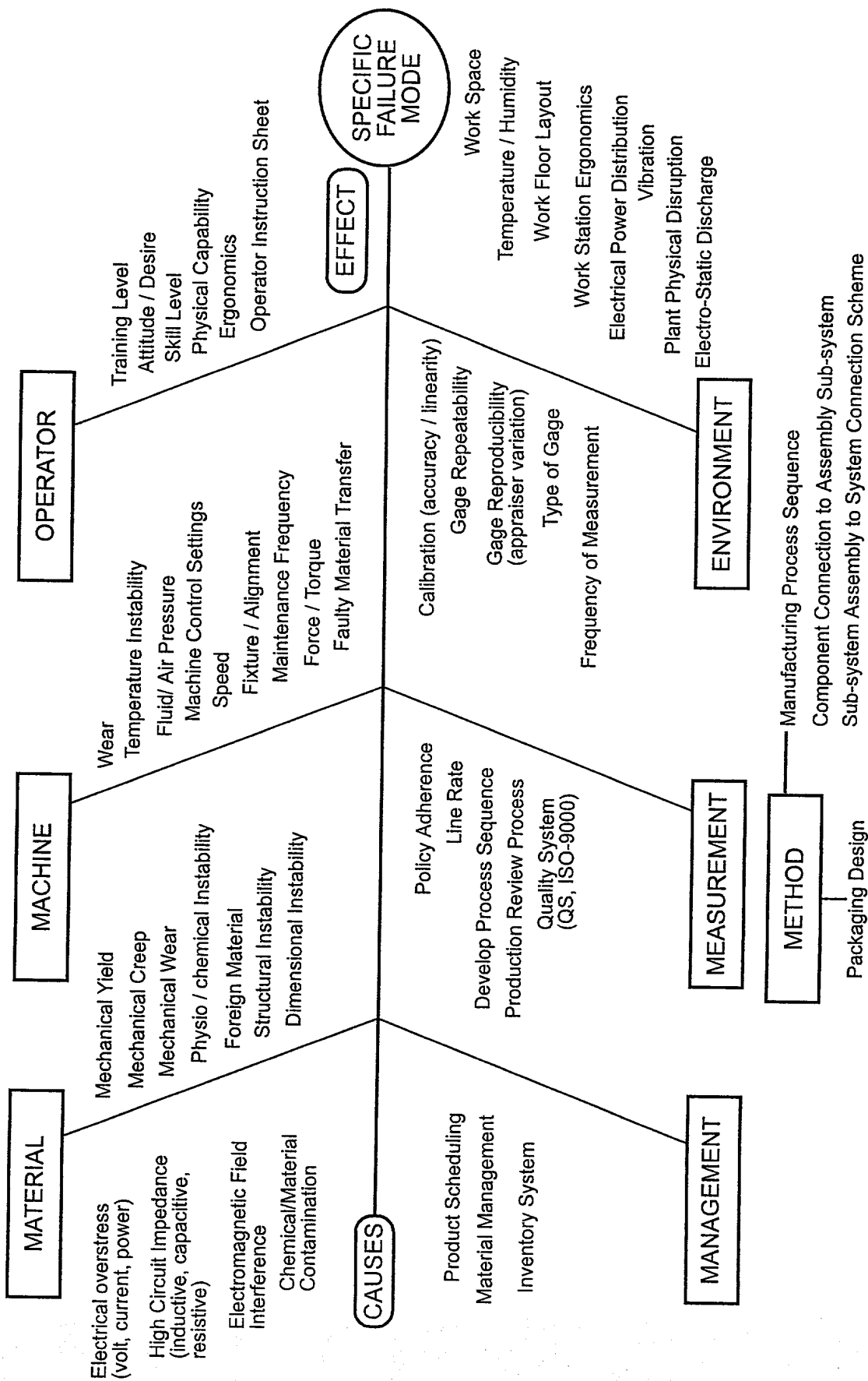


FIG - 9

